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	r ID 57874 0, 2010 3:31:42 PM									Page 1
Item ID: Revision ID:	D206-642-511		Accept				s s	etup St	art	
	Float Skidtube LH							St	top	
Start Date: 4 Required Date: 4 Reference:	4/19/2010 Start Qty: 1.00 4/26/2010 Req'd Qty: 1.00	!		Cust Item I Customer:	D:					31818 118 1181 1 181 1
Approvals:	Process Plan: CL	Date: 10/4/20	OTooling:	Da	ate:	<u></u> .	R	tun St	art	
	QC:	Date:	SPC (Y/N):		nte:			St	top	
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr									•
INN-D206-642	Rev M									
100 	DOCUMENT CONTROL		0.00				40	Loc	BG 1	0/06/14
DC Document Control	Memo Photocopy bl	uefile and create labels per	0.00 PPP D206-642-511CF	ان ال	elep		-10	1.04		0/06/19
110	Pick Kit		0.00				\bigcirc			
Packaging	Memo		0.00				35	75(000/	0-6-16

Packaging

Quality Control

QC4-100% Inspect kits for completeness

Memo

120

Dart Aerospace	Ltd !
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	•								
W/O:	_		WC	ORK ORDER CHANG	ES				
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								· · · · · · · · · · · · · · · · · · ·	
Part No	·	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	Date:	
Resolution:			Disposition	າ:	QA: N/C C	osed:			
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (NCF	R)			
DATE	STEP	Description of NC	Initial		ion B		cation	Approval	Approval
	-	Section A	Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector
									-

⁻ NOTE: Date & initial all entries

Work Order ID 57874

Page 2

Monday, April 19, 2010 3:31:42 PM

Item ID:

D206-642-511

Accept



Setup Start

Stop



Revision ID:

Item Name:

Float Skidtube LH

Start Date:

4/19/2010

Start Qty: 1.00

Reg'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: _____

Tooling:

Date:

Draw

Rev.

Stop



Required Date: 4/26/2010

QC:

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Draw

Number

Plan

Code

Reject Accept Qty Qty

Run

Reject Insp. Number Stamp

130

Sequence ID/

Work Center ID

Packaging

Packaging

Memo

Operation

Description

Packaging

0.00

0.00

Identify and pack for shipping as per PPP D206-642-511

Location:

RVF

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Dart Aerospace	Ltd
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W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector	
					·					
Part No: PAR #		PAR #:	Fault Cate	gory:	_ NCR: Ye	s No I	DQA:	Date:		
Resolution:			Dispositio	n:	_ QA: N/C	Closed:	sed: Date:			
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NO	CR)	,			
DATE	STEP	Description of NC	In IAI al	Corrective Action Section			rification		Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sig: Da		Section C	Chief Eng	QC inspector	
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[•] NOTE: Date & initial all entries

Picklist Print	t								Page 1
Monday, April 19, 2	2010 3:31:42 Pl	М							1 age 1
Work Order ID: 57	7874								
Parent Item: D	206-642-511								
Parent Item Name:	Float Skidtube I	Н		INI 3188NI BIIDI 11881 1181 IN	••	s	Start Date:	4/19/2010	Required Date: 4/26/2010
Comments:	IPP Rev:C 07- IPP rev D 07						Start Qty:	1.00	Required Qty: 1.00
D206-642-541	 	Manufactured	No	120	Each	1.0000	1.0000	57	357, 10-6.165
			Warehouse	<u>Lo</u>	c Oty	Loc Code	:		
			<u>Location</u>						
			Main Warehouse						
			FG073		1				<u> </u>
((4) 511			34772		1				_
K 642-511 		Manufactured	No	120	Each	0.0000	1.0000	_	
addle kit 642-511		ا مرا						$-\beta$	57560 10-6-1

B57560 10-6-16S

Dart .	Aeros	pace	Ltd
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W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No	·	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:					
							sed: Date:						
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR	3)							
DATE	STEP	Description of NC	I-Min	Corrective Action Section			cation	Approval	Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	on C	Chief Eng	QC Inspector				
									-				

NOTE: Date & initial all entries